



**RACHA NARASIMHULU**  
BTech. Mechanical (OU)

## PROFESSIONAL SUMMARY

**Mechanical Engineer** with over **35 years** of extensive experience in **Quality Control and Quality Assurance** across diverse manufacturing sectors. Presently associated with **Thermogroup** with cross-functional exposure in TQM, 5s, KAIZEN, Management Representative –IMS, Management **audits, and training**.

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## CORE COMPETENCIES

- Quality Control & Assurance
- Management Systems implementation (9001, 14001, 45001) and SA8000
- Customer feedbacks and Complaint Management
- Non-Conformance Control & CAPA
- Management system Internal Audits & Documentation
- Measurement System Analysis
- Statistical Process Control (SPC and SQC)
- Six Sigma Green Belt Projects
- Internal Training: 12 steps methodology, 5S, Kaizen, FMEA, PPAP, 7 QC Tools

## PROFESSIONAL EXPERIENCE

**Thermogroup – Hyderabad, India**

**Deputy General Manager – Quality | 2011 – 2025**

- Led all quality assurance and control operations.
- Functioned as **Management Representative** for ISO and SA 8000 standards.
- Facilitated internal trainings and spearheaded continual improvement initiatives.

**Senior Manager – Quality | Dates prior to 2011**

- Managed inspection processes, CAPA systems, and audit compliance.
- Developed and maintained quality documentation and analysis systems.
- **CERTIFICATIONS & TRAINING – QUALITY CIRCLE CONCEPTS**
- **He is responsible for more than 20 QC teams to participate in CCQC, NCQC & ICQCC every year. He is playing a role of parent with all the practitioners in Quality concepts at Thermo Pads Pvt. Ltd.**
- **CQI-IRCA Certified Lead Auditor** – ISO 9001, ISO 14001, ISO 45001
- **SA 8000** – Introduction and Basic Training (SAI)
- **Six Sigma Green Belt**
- **Internal Trainer** – 5S, Kaizen, FMEA, Quality Circles, 7 QC Tools, PPAP, SQC/SPC, MSA

